Public Class Form1

    '~~> Define your Excel Objects

    Dim xlApp As New Excel.Application

    Dim xlWorkBook As Excel.Workbook

    Dim xlWorkSheet As Excel.Worksheet

    Private Sub Button4\_Click(ByVal sender As System.Object, ByVal e As System.EventArgs) Handles Button4.Click

        '~~> Opens Source Workbook. Change path and filename as applicable

        xlWorkBook = xlApp.Workbooks.Open("C:\Tutorial\Sample.xlsx")

        '~~> Display Excel

        xlApp.Visible = True

        '~~> Set the source worksheet

        xlWorkSheet = xlWorkBook.Sheets("Sheet1")

        With xlWorkSheet.PageSetup

            .PrintTitleRows = ""

            .PrintTitleColumns = ""

        End With

        With xlWorkSheet.PageSetup

            '~~> In this section, you can define where and what your header

            '~~> and footer should look like

            .LeftHeader = ""

            .CenterHeader = "Sample Header"

            .RightHeader = ""

            .LeftFooter = ""

            .CenterFooter = "Sample Footer"

            .RightFooter = ""

            '~~> In this section, you can set the margins

            .LeftMargin = xlApp.InchesToPoints(0.45)

            .RightMargin = xlApp.InchesToPoints(0.45)

            .TopMargin = xlApp.InchesToPoints(0.5)

            .BottomMargin = xlApp.InchesToPoints(0.5)

            .HeaderMargin = xlApp.InchesToPoints(0.05)

            .FooterMargin = xlApp.InchesToPoints(0.05)

            '~~> Other settings that you can set

            .PrintHeadings = True

            .PrintGridlines = True

            .PrintComments = Excel.XlPrintLocation.xlPrintNoComments

            .PrintQuality = 1200

            .CenterHorizontally = False

            .CenterVertically = False

            .Orientation = Excel.XlPageOrientation.xlLandscape

            .Draft = True

            .PaperSize = Excel.XlPaperSize.xlPaperA4

            .FirstPageNumber = Excel.Constants.xlAutomatic

            .Order = Excel.XlOrder.xlDownThenOver

            .BlackAndWhite = True

            .PrintErrors = Excel.XlPrintErrors.xlPrintErrorsDisplayed

            .OddAndEvenPagesHeaderFooter = False

            .DifferentFirstPageHeaderFooter = False

            .ScaleWithDocHeaderFooter = True

            .AlignMarginsHeaderFooter = True

        End With